MATERIAL SAFETY DATA SHEET



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Section 1. Chemical Product and Company Identification

Product name	Trade Name
Acculam® Melaglas	NEMA Grades G5/G9
Product Description	
Rigid composites having a glass fabric reinforcement	
with a melamine resin binder	
Manufacturer	IN CASE OF EMERGENCY:
Accurate Plastics, Inc.	
18 Morris Place	Tel: 914-476-0700
Yonkers, NY 10705-1929	
	Chemtrec:
Date of Preparation: 4/24/15	Replaces: 12/14/13
Preparers Name KJ Soltys	

Section 2. Hazards Identification

As received this product is not classified as hazardous by OSHA. Dust and fumes generated during machining and processing of this product are classified as hazardous according to OSHA standards.

GHS Classification of Melamine Formaldehyde Fiberglass	at Ambient Conditions			
halation Not Classified				
Skin Not C	Not Classified			
Eyes Not C	Classified			
Ingestion Not C	Classified			
Cancer Not C	Classified			
Chronic Not C	hronic Not Classified			
GHS Classifications and Statements for Melamine Formald	lehyde Fiberglass Dust and Fumes			
WARNING!				
Hazard Statements				
Dust generated during machining and grinding operations may cause eye irritation	Н 315			
Fumes from thermal decomposition or burning may irritate eyes, nose & respiratory system	Н 315; Н 320; Н332; Н 335			
Dust generated by machining operations can be explosive. Dust may accumulate to explosive concentrations in uncontrolled environments.	H 201 Mass explosion hazard			

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Fumes may contain trace concentrations of formaldehyde (known	H 350 May cause cancer	
carcinogen)		
Prolonged exposure to dust may cause chronic respiratory illness R48/20		
Precautionary Statements		
Avoid eye exposure to dust and fumes	P262	
Avoid skin contact with dust and fumes	P261	
In case of inadequate ventilation wear respiratory protection	P285	

Section 3. Composition Information on Ingredients

Component Information			
Component CAS #			
Continuous Filament Fiberglass	65997-17-3		
Melamine/formaldehyde Resin	Not Listed		

Section 4. First Aid Measures

Eyes	Immediately wash the eyes with large amounts of water for at least 15 minutes, occasionally lifting the lower and upper lids. Get medical attention immediately. Contact lenses should not be worn when working with this material.
Skin Immediately wash the contaminated skin with soap and water. If redness, itching or a burning sensation develops, get medical attention.	
Inhalation	Immediately move the exposed person to fresh air. If not breathing, give artificial respiration and get immediate medical attention.
Ingestion	If large quantities have been swallowed, DO NOT INDUCE VOMITING. If victim is conscious and alert, give 2 - 4 cups of lukewarm water. Get medical attention immediately.

Section 5. Fire Fighting Measures

Flash Point	N/D
Flammability Classification OSHA/NFPA	Flash Pt. <00°F Class: Solid
Extinguishing Media	Carbon dioxide, water, foam.
Unusual Fire and Explosions Hazards	Isolate fire area and deny unnecessary entry. Fire fighters should wear positive-pressure self-contained breathing apparatus (SCBA) and protective clothing. Dust from machining and fabrication operations may be explosive if mixed with air in critical proportions in the presence of an ignition source. Heat from fire can generate decomposition products that may cause a health hazard.

Section 6. Accidental Release Measures

Small Spills	Contain and manage dust during manufacturing. If collected dust is spilled from collection container sweep up spilled material using water spray to suppress the dust. Shovel into suitable disposal container. Eliminate all ignition sources.
Large Spills	Eliminate all ignition sources. Sweep up spilled material using water spray to suppress dust. Transfer to proper containers for disposal. Persons not wearing protective equipment should be excluded from the area of spill until cleanup has been completed.

Section 7. Handling & Storage

Store material in a clean, cool, ventilated area away from all sources of ignition. Dust generated during normal manufacturing operations can represent both a health hazard and a fire hazard. Use dust control equipment at the point of generation in machining and sawing operations. Wash hands and other exposed areas thoroughly after handling and wash soiled clothing before reuse.

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Section 8. Exposure Controls/refsonal Exposure				
Component Info	ormation	Exposure Limits		
Chemical Name	CAS #	CAS # TLV, TWA ACGIH OSHA PEL, TWA		
Fiberglass	65997-17-3	$10 \text{ mg/m}^3 \text{ (dust)}$	15 mg/m ³ (total dust)	
Continuous Filament			5 mg/m ³ (respirable)	
Melamine/formaldehyde Resin	Not Listed	$10 \text{ mg/m}^3 \text{ (dust)}$	15 mg/m ³ (total dust)	
Dust generated during grinding, cutting, or drilling fiber glass reinforced plastic produces respirable fiber shaped plastic (organic) particles which has an OSHA PEL of 5 mg/m ³ and nonrespirable fibrous glass dust regulated by OSHA as noted above. Trace amounts (<0.05%) of formaldehyde may be present as an unreacted polymer precursor which may be released during machining operations as a co-contaminant with the dust. Formaldehyde has an OSHA PEL of 0.75 ppm.			SHA as noted above. Trace	
Personal Protective Equipme	nt			
Eye Protection		Minimize dust generating activities. Wear safety goggles with side shield or face shield. Contact lenses must not be worn.		
Skin Protection	heated materi	Wear gloves to protect against sharp edges and thermal effects when handling heated material. To prevent repeated or prolonged skin contact, wear impervious clothing and boots.		
Respiratory Protection	ventilation, w NIOSH/MSH	If personal exposure cannot be controlled below applicable limits by area ventilation, wear a properly fitted particulate respirator approved by NIOSH/MSHA for protection against dust. (See Section 2)		
Ventilation	applicable ex	General area ventilation is acceptable if the exposure is maintained below applicable exposure limits. (See Section 2) Use local exhaust for sawing and machining operations.		
Other Precautions	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.		rs should be available in the	

Section 8. Exposure Controls/Personal Exposure

Section 9. Physical and Chemical Properties

% Volatile Content by Weight	< 0.05%	Specific Gravity (gm/cc)	1.7
Melting Point	N/A	Freezing Point (°C)	N/A
Vapor Pressure (mm Hg)	N/A	Solubility in Water	Insoluble
Vapor Density (Air=1)	N/A	Appearance and Odor	Grayish Brown Solid

Section 10. Stability and Reactivity

Stability	Stable	
Conditions to Avoid	Protect from heat, sparks, flame and possible sources of ignition.	
Incompatibility	Avoid contact with strong acids and bases	
Hazardous Decomposition Products	Carbon dioxide, carbon monoxide, bromine and other hazardous gases. These gases and other volatiles may be generated under normal processing conditions.	
Hazardous Polymerization	Will Not Occur!	

Section 11. Toxicological Information (see Section 3. for Exposure Symptoms)

Acute Toxicity			
Component TestedOral LD50 (rat)Dermal LD50 (rabbit)Inhalation LC50 4hr (rat)			
Formaldehyde	500 mg/kg	270 mg/kg	203 mg/m ³
Glass Fiber (continuous filament)	N/D	N/D	N/D

Section 12. Ecological Information

N/D = Not Determined

Not biodegradable.

Section 13. Disposal Considerations

RCRA: This product, if disposed as shipped, is not considered a hazardous waste as specified in 40 CFR 261. Dispose of in accordance with all applicable federal, state and local regulations. Generation of particulates during machining and fabricating operations may be subject to Federal and State Air Pollution Control Laws.

Section 14. Transportation Information

This product, if offered for shipment, is not regulated by USDOT 49 CFR Parts 171 - 180: Regulation of Hazardous Materials Transportation in Commerce.

Shipping Information	N/A
Classification	N/A
Identification	N/A
Packing Group	N/A
Label	N/A
NOT REGULATED AS HAZMAT	

Section 15. Regulatory Information

Regulations Governing Product:			
Inventory Status: United States (TSCA) - All ingredients are on the inventory or exempt from listing.			
SARA TITLE III			
EPCRA 302 EHS Extremely Hazardous Substance Reporting: N/A			
EPCRA 311/312 Tier II Chemical Inventory Reporting: N/A			
<i>Regulations Governing Ingredients</i> The reportable chemicals contained in these products are below De Minimis concentrations.			
Chemical Name	CAS #/Chemical Category	CERCLA RQ	SARA TITLE III EPCRA 313 RQ
N/A			

Section 16. Other Information

REFERENCES CRC Press: Handbook of Chemical and Physical Constants by David R. Lide Merck & Company: The Merck Index Sigma-Aldrich Company: Aldrich Handbook of Fine Chemicals Dictionary of Toxicology by Robert Lewis National Library of Medicine TOXNET US Department of Transportation, Research and Special Programs Administration: Hazardous Materials Table, Special Provisions, Hazardous Materials Communications, Emergency Response Information, and Training Requirements

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