

## TECANAT® natural - Stock Shapes

### Chemical Designation

PC (Polycarbonate)

### Colour

transparent transparent

### Density

1.19 g/cm<sup>3</sup>

### Main features

- excellent impact strength
- excellent strength and stiffness
- excellent dimensional stability
- good machinability

### Target Industries

- aircraft and aerospace technology
- food engineering
- food processing
- cleanroom technology
- packaging and paper machinery

Mechanical properties	condition	value	test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	340,000 psi	ASTM D 638	(1) Injection molded data (2) Injection molded data (3) Injection molded data
Tensile strength at yield	@ 73 °F	9,300 psi	ASTM D 638	
Elongation at break	@ 73 °F	90 %	ASTM D 638	
Flexural strength	@ 73 °F	12,000 psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	320,000 psi	ASTM D 790	
Compression strength	@1% strain, 73 °F	2,100 psi	ASTM D 695	
Compression strength	@10% strain, 73 °F	10,000 psi	ASTM D 695	
Compression modulus	@ 73 °F	245,000 psi	ASTM D 695	
Impact strength (Izod)	@ 73 °F	2.5 ft-lbs/in	ASTM D 256	
Rockwell hardness	@ 73 °F M Scale (R Scale)	70 (118)	ASTM D 785	1)
Coefficient of friction	Dynamic, 40 psi, 50 fpm	0.38	ASTM D 3702	2)
Wear (K) factor	Against Steel, 40 psi, 50 fpm	2500*10 <sup>-7</sup> in <sup>3</sup> -min/ft-lbs-hr	ASTM D 3702	3)
Thermal properties	condition	value	test method	comment
Vicat softening point		309 °F	ASTM D 1525	1) (1) Injection molded data (2) Injection molded data (3) Injection molded data (4) per UL746B (5) Injection molded data (6) per ASTM C351 (7) Injection molded data
Deflection temperature	@264 psi	270 °F	ASTM D 648	2)
Deflection temperature	@ 66 psi	280 °F	ASTM D 648	3)
Service temperature	Long Term	250 °F	-	4)
Service temperature	Intermittent	275 °F	-	
Thermal expansion (CLTE)		3.8 *10 <sup>-5</sup> in/in/°F	ASTM D 696	5)
Specific heat		0.30 BTU/lb-F°	-	6)
Thermal conductivity		1.39 BTU-in/hr-ft <sup>2</sup> -°F	ASTM C 177	7)
Electrical properties	condition	value	test method	comment
Volume resistivity		1.0*10 <sup>17</sup> Ω*cm	ASTM D 257	1) (1) Injection molded data (2) Injection molded data (3) Injection molded data (4) Injection molded data (5) Injection molded data
Dielectric strength		378 V/mil	ASTM D 149	2)
Dissipation factor	@ 60 Hz, 73 °F	0.0009	ASTM D 150	3)
Dielectric constant	@ 1MHz	2.96	ASTM D 150	4)
Dielectric constant	@ 60 Hz, 73 °F, 50% RH	3.17	ASTM D 150	5)
Other properties	condition	value	test method	comment
Moisture absorption	@ saturation, 73 °F	0.35 %	ASTM D 570	1) (1) Injection molded data (2) Injection molded data (3) @ 1.47mm thickness Injection molded data
Moisture absorption	@ 24 hrs, 73 °F	0.13 %	ASTM D 570	2)
Flammability (UL94)		HB	-	3)

→ Resin specification:  
ASTM D3935-09 PC0150B34840  
Shapes specification:  
ASTM D6098-10 S-PC0111

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