

**Mitsubishi Chemical Advanced Materials Nylatron® GSM Blue Nylon, Cast Oil & MoS2 Filled Type 6 (ASTM Product Data Sheet)**
**Categories:** Polymer; Thermoplastic; Nylon (Polyamide PA); Nylon 6 (PA6); Nylon 6, MoS2 Filled

**Material Notes:** Quadrant Engineering Plastic Products is now Mitsubishi Chemical Advanced Materials.

**Key Words:** Polyamide 6; PA6; PA 6

Physical Properties	Metric	English	Comments
Specific Gravity	1.15 g/cc	1.15 g/cc	ASTM D792
Water Absorption	0.30 %	0.30 %	Immersion, 24hr; ASTM D570(2)
Water Absorption at Saturation	6.0 %	6.0 %	Immersion; ASTM D570(2)

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	80	80	ASTM D785
Hardness, Rockwell R	117	117	ASTM D785
Tensile Strength	68.9 MPa	10000 psi	ASTM D638
Tensile Strength at 65°C (150°F)	41.4 MPa	6000 psi	ASTM D638
Elongation at Break	30 %	30 %	ASTM D638
Tensile Modulus	3.45 GPa	500 ksi	ASTM D638
Flexural Strength	103 MPa	15000 psi	ASTM D790
Flexural Modulus	3.45 GPa	500 ksi	ASTM D790
Compressive Strength	89.6 MPa	13000 psi	10% Def.; ASTM D695
Compressive Modulus	2.93 GPa	425 ksi	ASTM D695
Izod Impact, Notched	0.481 J/cm	0.900 ft-lb/in	ASTM D256 Type A
Coefficient of Friction, Dynamic	0.18	0.18	Dry vs. Steel; QTM55007
K (wear) Factor	131 x 10 <sup>-8</sup> mm <sup>3</sup> /N-M	65.0 x 10 <sup>-10</sup> in <sup>3</sup> -min/ft-lb-hr	QTM 55010
Limiting Pressure Velocity	0.193 MPa-m/sec	5500 psi-ft/min	4:1 safety factor; QTM 55007

Electrical Properties	Metric	English	Comments
Surface Resistivity per Square	>= 1.00e+13 ohm	>= 1.00e+13 ohm	EOS/ESD S11.11

Thermal Properties	Metric	English	Comments
CTE, linear	99.0 µm/m-°C @Temperature -40.0 - 149 °C	55.0 µin/in-°F @Temperature -40.0 - 300 °F	ASTM E831
Melting Point	216 °C	420 °F	Crystalline, Peak; ASTM D3418
Maximum Service Temperature, Air	93.3 °C	200 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	93.3 °C	200 °F	ASTM D648
Flammability, UL94	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	Estimated Rating

Compliance Properties	Metric	English	Comments
3A-Dairy	No	No	
Canada AG	No	No	
FDA	No	No	
NSF	No	No	
USDA	No	No	
USP Class VI	No	No	

Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Unacceptable	Unacceptable	
Acids, Weak	Limited	Limited	
Alcohols	Limited	Limited	
Alkalies, Strong (pH 11-14)	Unacceptable	Unacceptable	
Alkalies, Weak	Limited	Limited	
Chlorinated Solvents	Limited	Limited	
Conductive / Static Dissipative	No	No	
Continuous Sunlight	Limited	Limited	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Acceptable	Acceptable	
Hydrocarbons - Aromatic	Acceptable	Acceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Acceptable	Acceptable	

**Descriptive Properties**

Color	Dark Blue	
Machinability	1	1-10, 1=Easier to Machine



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