# ORABOND™ 1377S **Transfer Tape**

## **Description**

This transfer tape consists of a highly transparent pure acrylate adhesive with an excellent resistance to ultraviolet radiation, extreme temperatures, chemicals, solvents and humidity. Its high shear transfer adhesive is extremely durable on metal, varnish and high energy surfaces.

## Carrier

Without

#### Liner

Doubled lined with brown paper, coated with silicone and polyethylene

#### **Adhesive**

Pure acrylate

## Area of use

Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to rough, structured and stamped surfaces. The Transfer Tape is certified according to UL 969.

## **Technical Data**

Thickness* (adhesive without liner)	4.75-mil	
Temperature resistance	-40°F to + 338°F, momentary up to 392°F	
Resistance to solvents and chemicals	With expert application resistant to most mineral oils, fuels, greases, aliphatic solvents, weak acids, salts and alkalis	
Adhesive power*	3.88 lb/in	after 1 min
(FINAT TM 1, on stainless steel, one side	5.02 lb/in	after 20 min
covered with 2-mil polyester film)	5.48 lb/in	after 24 h
Shear strength*	> 1000 h	at 73°F
(FINAT TM 8, on stainless steel, one side	> 72 h	at 158°F
covered with 2-mil polyester film)		
Shelf life**	2 years	
Application temperature	> +64°F	
Sheet sizes (in inches)	24 x 36	

<sup>\*</sup> average \*\* in original packaging, at 68°F and 50% relative humidity

## **IMPORTANT NOTICE**

All ORABOND™ products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND™ products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND™ products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use.

All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

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