## **PLASKOLITE**

## **FABBACK Acrylic Mirror**

| Thermal  | TEST METHOD | UNITS                         | FABBACK |
|--|-------------|-------------------------------|---------|
| Melting Temperature                                |             | °F                            | 300-315 |
| Self-Ignition Temperature                          | ASTM D-1929 | °F                            | 833     |
| Smoke Density Rating                               | ASTM D-2843 | %                             | 3.4     |
| Deflection Temperature @ 66 psi (0.45 MPa)         | ASTM D-648  | °F                            | 207     |
| Flammability (Burning Rate)                        | ASTM D-635  | In/minute                     | 1.019   |
| Softening Temperature                              |             | °F                            | 210-220 |
| Maximum Recommended Continuous Service Temperature |             | °F                            | 160     |
| Deflection Temperature @ 264 psi (1.8 MPa)         | ASTM D-648  | °F                            | 203     |
| Coefficient of Thermal Expansion                   | ASTM D-696  | in/(in-°F) x 10 <sup>-5</sup> | 3.0     |

| Physical                          | TEST METHOD | UNITS   | FABBACK |
|-----------------------------------|-------------|---------|---------|
| Specific Gravity/Relative Density | ASTM D-792  |         | 1.19    |
| Water Absorption                  | ASTM D-570  | % By wt | 0.4     |

| Mechanical                          | TEST METHOD | UNITS          | FABBACK   |
|-------------------------------------|-------------|----------------|-----------|
| Tensile Modulus of Elasticity       |             | psi            | **490,000 |
| Izod Impact Strength – Molded Notch | ASTM D-256  | ft-lb/in Notch | **0.4     |
| Rockwell Hardness                   | ASTM D-785  |                | **M-95    |
| Flexural Strength                   | ASTM D-790  | psi            | **17,000  |
| Tensile Strength                    | ASTM D-638  | psi            | **11,030  |

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions before adopting them on a commercial scale.

Questions? Please contact Plaskolite Customer Support 800-848-9124

