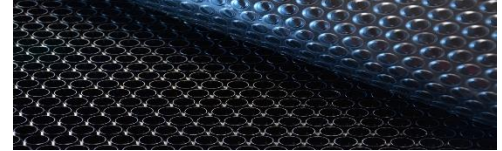


PRIMEX PLASTICS CORPORATION

A subsidiary of ICC Industries Inc.



Prime Bubble-X is a sheet / air-bubble co-extruded PP board. A new patented technology, it is a co-extruded board made of three layers: a central thermoformed core, and two flat, compact "external skins" with "matte" finishes. These external layers are smooth and corona-treated to provide outstanding printing performance.



Physical Properties are based on specimens cut from extruded sheet at 4MM.

PRIME BUBBLE-X

Property	Test Method	Value	Unit
Board Weight		120	g/sqft
Tensile Strength	ASTM D638	838	PSI
Flexural Modulus	ASTM D790	85,000	PSI
Compression Strength	Internal	175	LBF
90° Corner Crush	Internal	270	LBF
Instrumented Impact	ASTM D3763	150	LBF

Prime Bubble-X PP	High	Avg.
Impact Strength	*	
Low Temperature Impact Strength		*
Tensile Strength	*	
Flexural Modulus	*	
Compression Strength	*	

* Compared to standard Cor-x.

Colors, Textures and Capabilities:

Our Prime Bubble-X PP comes in a White or Gray.

Finishing:

Prime Bubble-X PP can be fabricated by drilling, routing, sawing, die cutting, and laser cutting.

Applications:

Prime Bubble-X is ideal for point of purchase displays, signs, mail totes, sleeve packs and other types of containers. The smooth surface provides increased printability compared to our traditional "Cor-x" board.

PROPERTIES

Weight per 1000 sq. ft.	+/- 5%
Nominal Thickness:	+/- 5%
Thickness:	+/- 5%

NOMINAL DIMENSIONAL TOLERANCES

Maximum Width:	60" Corona Treated
Flatness:	+/- 1/4"
Width:	+ / - 1/4" / - 0"
Length:	48" OR LESS: +1/2" / -0". For each additional 12", add 1/8".
Squareness:	1/2" differential on measured diagonal to 48". For each additional 12", add 1/8"

Please contact your Primex Plastics representative for more information on finishing, fabricating, or the thermoforming process.

Notice:: All statements, information, and data given herein are believed to be accurate and reliable but are presented without guarantee, warranty, or responsibility of any kind, expressed or implied. Statements or suggestions concerning possible use of our products are made without representation of warranty that such use is free of patent infringement and are not recommendations to infringe any patent. The user should not assume that all safety measures are indicated, or that other measures may not be required.

Distributed by:  **Polymershapes**

Call: 1(866) 437-7427 | Email: info@polymershapes.com
www.polymershapes.com

**Large enough to handle YOUR requirements,
small enough to handle YOUR needs.**