

## **CELTEC™ MATERIALS**

TYPICAL PHYSICAL PROPERTIES*	UNITS	ASTM	EXPANDED PVC	ULTRA WHITE
Physical				
Density	g/cm³	D 792	0.58	1.42
Water Absorption	%	D 570	0.15 - 0.30	0.06
Hunter Whiteness Index	-	-	85	89
Surface Energy	Dyne	-	38	28
Hardness	Shore D	D 224	55	89
Mechanical				
Tensile Strength	psi	D 638	2,256-3,000	7,400
Flexural Strength	psi	D 790	3,755	10,000
Flexural Modulus	psi	D 790	170,000	400,000
Screw Hold	psi	D 1761	17.0 - 300	
Izod Impact	ft-lb/in	D 256	0.69	18
Thermal				
Heat Deflection Temp (264 psi)	°F	D 648	175	176
Coefficient of Linear Expansion	in/in/°F	D 696	2.3 X 10 <sup>-5</sup>	3.2 X 10 <sup>-5</sup>
Vicat Softening Point	°F	D 1525	168	181
Thermal Resistance R (0.5" Thick)	R	C 518	.948	-
Flammability Ratings				
Flame Spread Index	-	E 84	Class A	Class A
Vertical Burn Test	-	UL 94	V-0	V-0
Fire Foam Test	-	UL 1975	Passed / Classified	-
Oil Canning (@140)	°f	D648	Passed	-
Electrical				
Dielectric Strength	kV/cm	D 149	72	645
Compliances				
	-	-	FDA, RoHS	RoHS, REACH, ASTM D 1784



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